

**FIG. 1**

File Edit

TIME STUDY INFORMATION

Company Name

Analyst Name

Study ID	Subject ID
<b>CUTTING 122</b>	<input type="text"/>

**FIG. 2**

STUDY CATEGORY

 Stop Study

			{ } 2
MANUFACTURING	ASSEMBLY	TRANSPORT DELIVER	

**FIG. 3**

 Stop Study

Start this Study

4 → 

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FIG. 4

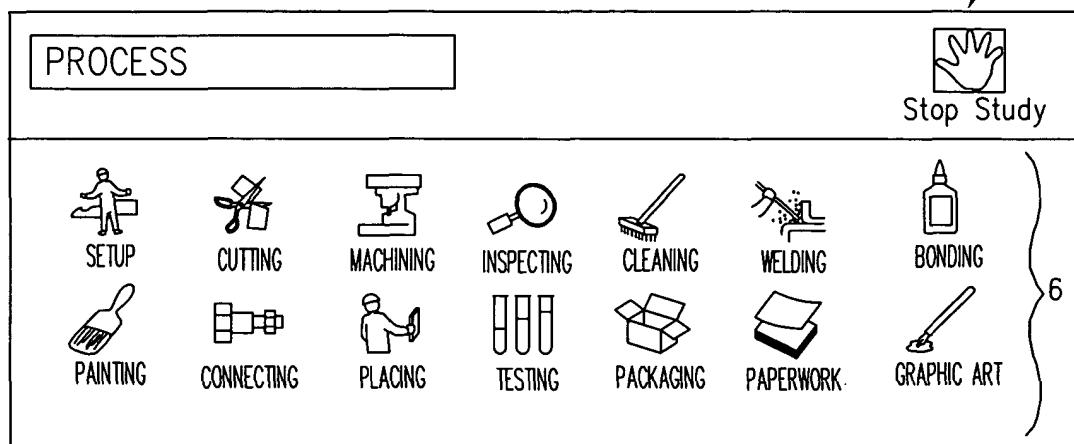


FIG. 5

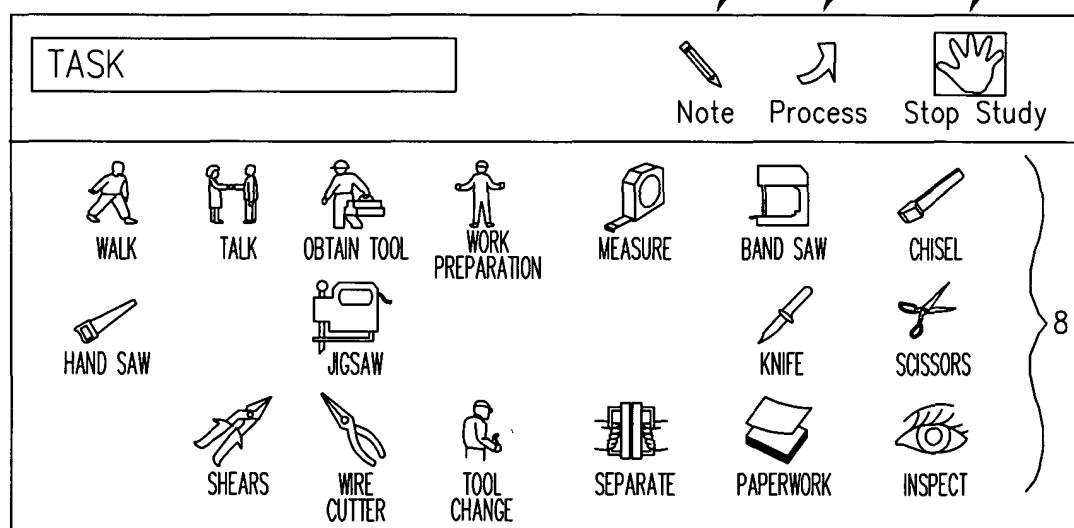
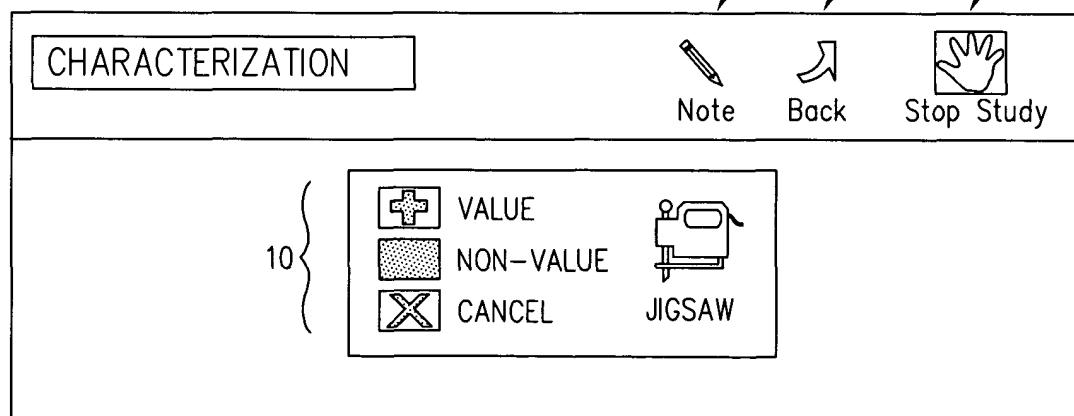


FIG. 6



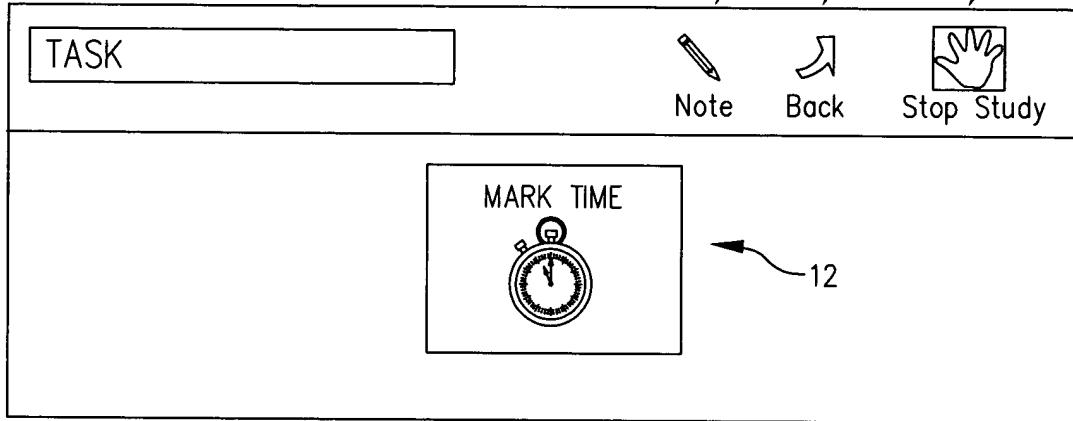
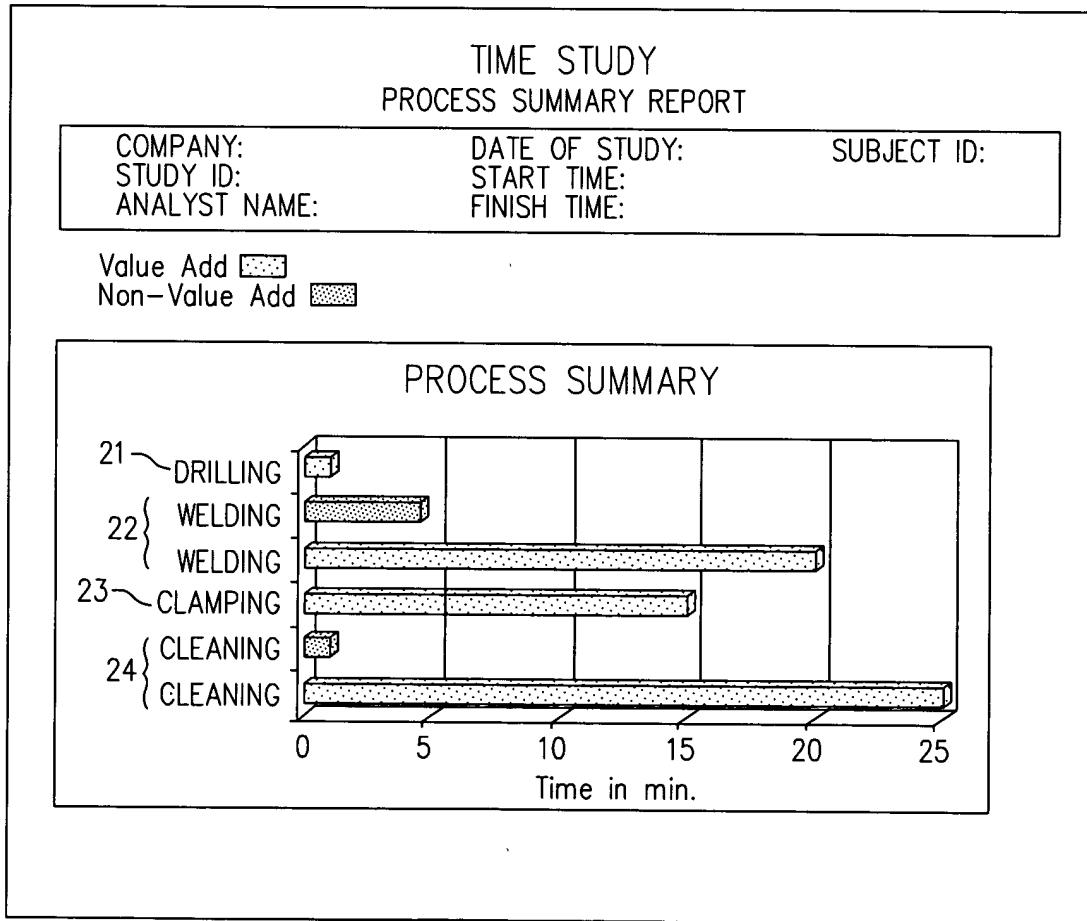
**FIG. 7****FIG. 8**

FIG. 9

TIME STUDY WORK INSTRUCTIONS				ISO CONTROLLED		
WELD STATION #21						
Revision History		Approvals		Process Specifications		
Rev	Date	Rev.	Change	By	Date	Number
<input checked="" type="checkbox"/> Instrument Verification		<input checked="" type="checkbox"/> Touch Inspection		<input checked="" type="checkbox"/> Visual Inspection		
PROCESS		1. 2. 3.		32		
				30		
				31		
				33		
				4/4		